



BRAKES

ENGINEERED SOLUTIONS

No. BES 09-14

SUBJECT: Front and rear rotor identification on medium duty trucks

VEHICLES: GMC-Chevrolet 60-70 series Medium Duty Trucks
Kodiak, Topkick

CONDITION: Number of bolts on the wheel versus the number of holes in the rotors does not match.

The front and rear wheels on the vehicle are secured with 8 bolts to a hub. The number of bolts on the wheel does not indicate the amount of holes in the rotor.

The wheel is mounted to the front of the hub and the rotor is bolted behind the hub.

You can remove the hub and wheel, allowing access to the bolts that mount the rotor to the hub. The number of holes of the front and rear rotors vary, and they may be 10 holes, 5 holes and 6 holes.

Brake Rotor Bolts Torque Specs:

Rotor bolts 9/16 in OD – 10 bolt pattern = 152 N-m (112 ft lbs)

Rotor bolts 5/8 in. OD - 5 bolt pattern = 256N-m (189 ft lb.)