

**Bulletin BES 03-21**

**Subject:** Ammco Double Chuck™ No. 940921

**Vehicle Involved:** All vehicles equipped with hubless drums and rotors

**Condition:** Resurfacing large diameter drums can be difficult with conventional brake lathe cones and adapters. The new Ammco double chuck will automatically self-center the drum. The large heavy double chuck helps to reduce, or in most cases eliminate “chatter” that is often experienced with heavy drums. Otherwise known as the “Quick Chuck” the double chuck is equipped with two sets of concentric, expanding jaws. There is no need to change the jaws. One side of the chuck is used for most passenger car applications. The other side of the chuck is used for larger applications including most trucks through 1 ton. To accommodate random center hole sizes, the jaws can be adjusted in a range from 2.125” to 5.75”. Three backing plates and the chuck key are included. The quick chuck fits any 1” lathe arbor. The backing plates are used in place of the traditional floating adapters. The new design features help to eliminate adaptor-mounting errors.

